Packaging

											DQA:	Date:	
NCR:	Yes	/ No				WORK ORDER NON-C	O	NFORM	MANCE / UP	DATE			
										-	QA Closed:	Date:	
						DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Work Ord	er:	-				Dawe de l'		Club Audra	Connectivities	1	Water Jet	l Engineering .	
Part	No.					Rework Scrap		Skid-tube Machining	Crosstube Small Fab	Pro	d. Eng. Coor.	Engineering Quality	
						· — ·			noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR	NCR No.					Work Order Update	Work Order Update Large Fab			Composite		Supplier	
Root Descri				Descri	ption of work order update		nitial	Δς	tion	Sign &			
Cause		Date	Sten	Step Qty or Non-conformance			1	ief Eng		ription	Date	Verification	QC Inspector
Doc/Data	П	Date Step Qty Of			`	or iton comormance		ner Eng			Bute	T CHINGGERON	<u> </u>
Equip/Tooling							1						
Operator													
Material													
Setup													
Other													
Process													
Supplier													
Training													
Unapproved													
						F	AUL	T CATE	GORY				
Land	ing (Gear				General	_			-	_		-
		Bending				Bend		Grain			Ovalized		Pressure/Forced
1		Centre No	ot Concer	ntric to	o/s	BOM/Route	L	Hardwa	ire		Over/Under	tolerance	Temperature/Cure
1.	Cracks				Broken/Damaged	L	Inspect	ion Incomplete		Part Incorre	ct	Weld	
	Crushed/Crimped				Burrs	L	Instruct	ions Incomplete/	'Unclear	Part Lost/M	issing	Wrong Stock Pulled	
		Cuffs				Contamination		Mainte	enance		Part Moved		
		Heat Treat				Countersink		Mislabe	eled		Positioned \	_	
		Inspection Strip in Tube				Cut Too Short					Power Loss	/Surge	Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Orde <i>July-19-12 12:5</i>		7541		*875	541*						Page	2
Item ID: Revision ID: Item Name: Start Date: Required Date: Reference:	D3913-1 Rib 7/09/12 8/10/12	Start Qty: 3.00 Req'd Qty: 3.00	*3* *3*	Accept	*N900 Cust Item II Customer:		1100*		Setup	Start Stop	14.71	
Approvals:	Process Pl	an:	Date:	Tooling: SPC (Y/N):		te:	- 		Run	Start Stop	*NR1* *NR2*	
Sequence ID/ Work Center II 130 *1 3 \(\Phi^*\) QC Quality Control	D	Operation Description QC21- Final Inspection Memo	Work Order Release	Set Up/ Run Hours 0.00 0.00	Tool ID	Tool #	Plan Code	Accept Qty	Re Qt		Reject Insp. Number Stamp	- 21

												DQA:	Da	te:	
NCR:	Yes	/ No				WORK ORDER NON-C	OI	NFOR	MANCE / UPI	DATE		•			
	- 1											QA Closed:	Da	te:	
Work Ord	er:					DISPOSITION		AGAINST DEPARTMENT/PROCESS							•
Part I	Part No					Scrap Machini Use-as-is Thermoformi			Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite	Small Fab Prod. Eng. Coor. Finishing Rec/Store/Packaging				Engineering Quality Other
Root					Descri	ption of work order update		Initial	Act	tion		Sign &			
Cause		Date	Step	Qty	(or Non-conformance	Cł	nief Eng	Desci	ription		Date	Verificatio	n	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved				Joseph Control of the		ı,									
				_			AUL	LT CATE	GORY						
Landi	Bending Centre Not Concentric to O/S Cracks Crushed/Crimped Cuffs Heat Treat Inspection Strip in Tube				General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short		Grain Hardware Inspection Incomplete Instructions Incomplete/Unclear Maintenance Mislabeled Misread				Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	ct ssing Vrong		Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other	
		Ripples in Bend				Drill Holes	1	Offset							

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

July-19-12 12:55:16 PM

Work Order ID:

87541

Parent Item:

D3913-1

Parent Item Name:

Rib

Start Date: 7/09/12

Required Date: 8/10/12

Start Qty: 3.00

Required Qty: 3.00

Comments:

IPP Rev:B add drill one side only

IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B add DD 10.04.12 verified by:EC IPP Rev:C 11.01.18 chg qc5 to 6 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Sey ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.750W.049		Purchased	No			100	f	417.5434	8	-25.2631 5	58 E	0, 626	9
304 SQ Tube .75x.75x.04	9W									2 00	- 10	~1	
				Location		Loc Oty	Lo	c Code		2 AD	12/12	001	
				MAT017		27.331037							
				121	898	27.331037							1 - 1
				MAT018		389.1498959							
				119	147	2							
				119	643	3.30639585							
				121	439	12.45							
				122	201	71.3935	6	Di12 .1	حب لان	A			
		- 0		122	425	300	- !	B1234	89 <u>50.</u>	5264			
•				WA034		1.0625							
				121	087	1.0625							

											DQA:	Date:		
NCR:	Yes	/ No				WORK ORDER NON-O	100	VFORM	MANCE / UP	DATE		-		
g											QA Closed:	Date:		
Work Ord	er.					DISPOSITION		AGAINST DEPARTMENT/PROCESS						
Part	Part No					Rework Scrap Use-as-is Work Order Update			Skid-tube Crosstube Machining Small Fab Thermoforming Finishing Large Fab Composite			Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other	
Post											C: 0			
Root Cause		Date	Step	Qty		ption of work order update or Non-conformance	1	nitial iief Eng		tion ription	Sign & Date	Verification	QC Inspector	
	Doc/Data Step Qty				or Non-comormance	1011	ilei ciig	Desc	приоп	Date	verincation	QC ITSPECTOR		
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Operator	\vdash													
Material				"										
Setup														
Other														
Process														
Supplier	\vdash													
Training														
Unapproved														
			1	L		F	AUL	T CATE	GORY		<u> </u>			
Landi	ing (Gear			 	General								
	Г	Bending				Bend		Grain			Ovalized		Pressure/Forced	
		Centre No	ot Concer	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure	
Cracks					Broken/Damaged	Г	Inspecti	on Incomplete		Part Incorre		Weld		
Crushed/Crimped				Burrs	Г	1 '	ions Incomplete/	Unclear	Part Lost/M	issing	Wrong Stock Pulled			
	Cuffs					Contamination		Mainte	·		Part Moved	-	_	
		Heat Trea	it			Countersink		Mislabe	eled		Positioned V	Vrong		
		Inspection Strip in Tube				Cut Too Short		Misread	i		Power Loss/		Other	

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

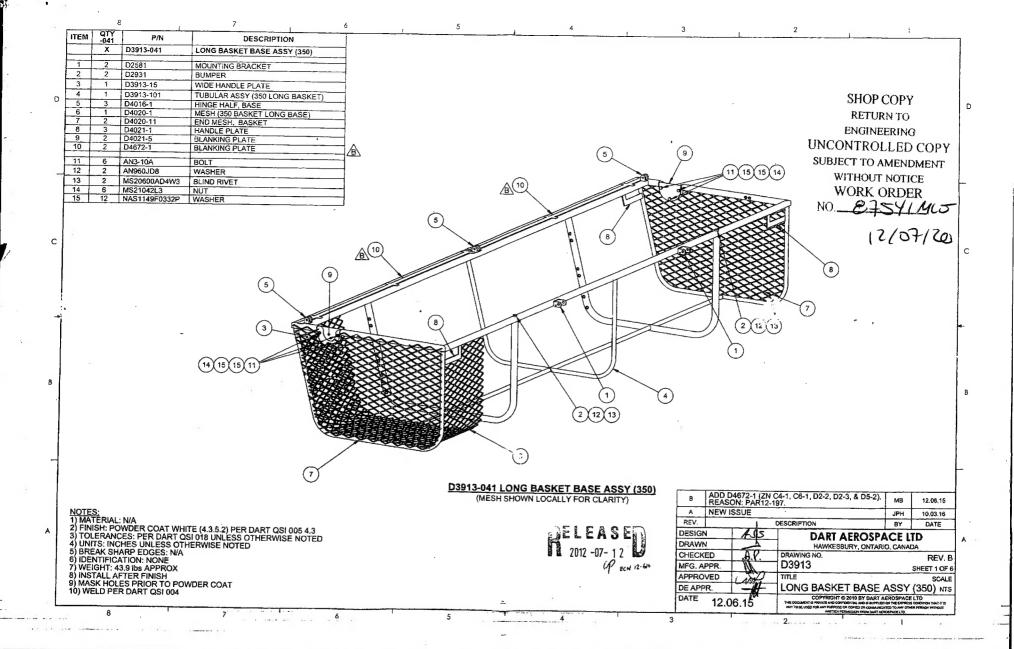
Drill Holes

Drawing

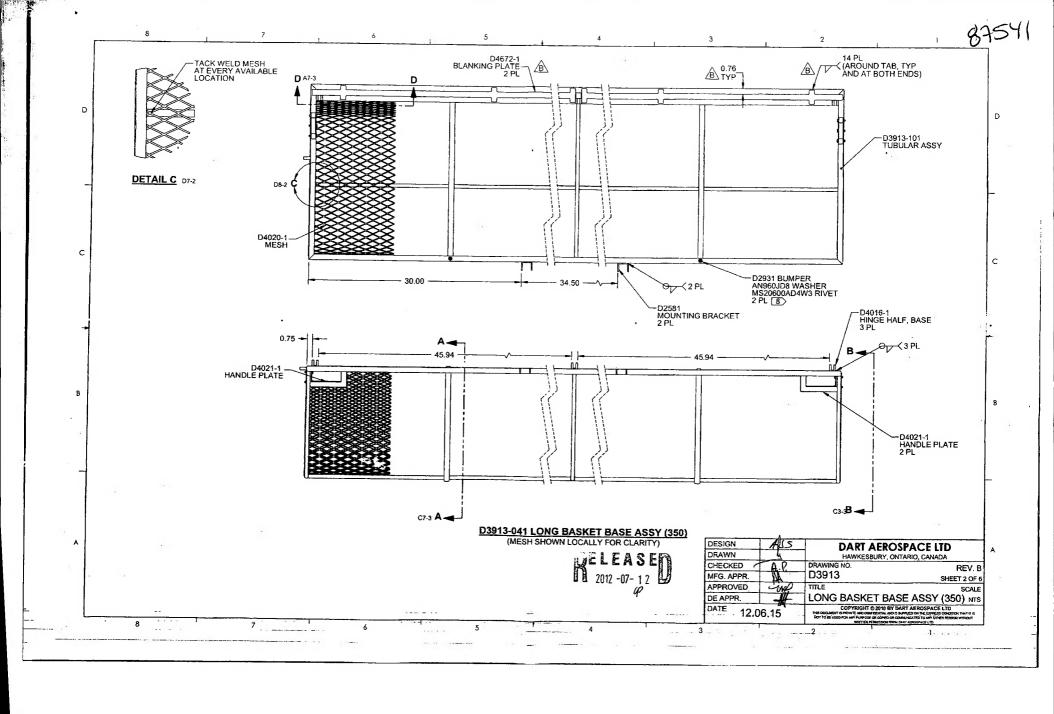
Finish

Folio

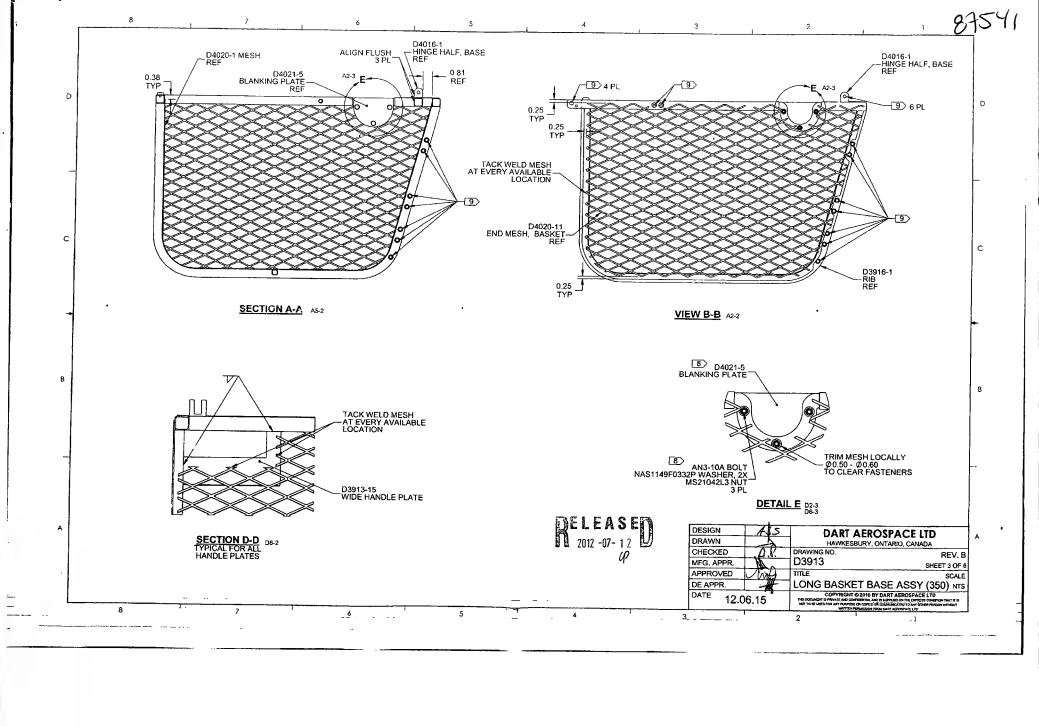
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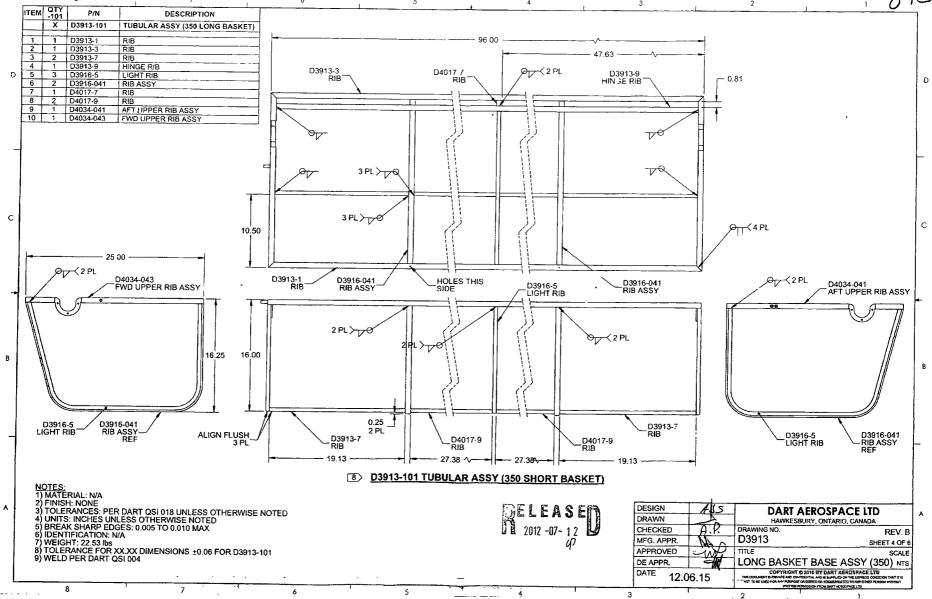


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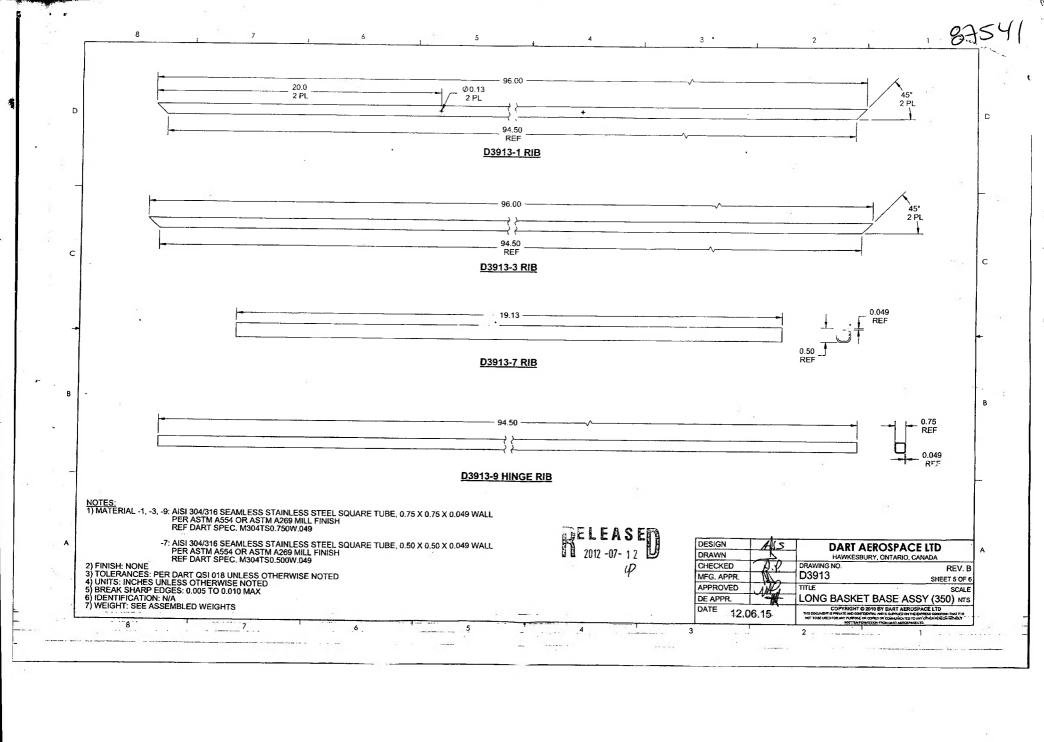
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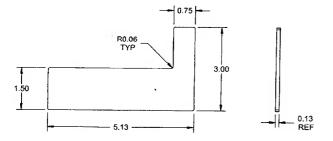


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D3913-15 WIDE HANDLE PLATE

NOTES:
1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-5-0599 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304511GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.31 lbs

D



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DESIGN	4.15	DART AEROSPACE LTD	
DRAWN	5	HAWKESBURY, ONTARIO, CANADA	^
CHECKED	A.V.	DRAWING NO.	REV. B
MFG. APPR.	M	D3913 _{SHEE}	T 6 OF 6
APPROVED	: AND	TITLE	SCALE
DE APPR.	4	LONG BASKET BASE ASSY (35)	0) NTS
DATE 12.0	6.15	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS COCUMENT IS PROVIDE AND COMPRISHING AND ASSUMPLED ON THE EXPRESS CONDITION HOT TO BE USED FOR MAY PURPOSE OF COPIED OF COMMUNICATED TO ANY OTHER PROPERTY AND ASSUMPTION OF ANY OTHER PROPERTY POWER PARTY AND ASSUMPTION OF ANY OTHER PROPERTY AND ASSUMPTION OF ASSUMPTI	NTHAT IT IS

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